



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2065

Job Sheet 197753



Part No: D2065

Job Qty: 6 pcs

Part Name: Mirror Arm



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/16/19

Job Tracking No:

Due Date: 8/8/19

Created By: Manon Dubois

Type: Stock

Description:

Note: DWG REV C IPP: E 02.04.15 Added Dwg Rev.B1 NG IPP Rev:F 08-07-24 revC as per dwg (ecn 08-504) DD
verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier Lead Time	
100	Small Fab - 1	6 pcs	8/8/19		0.00	6.00	Small Fab - 1	NOV 20 2019
							Small Fab - 2	
							Small Fab - 3	
							Small Fab - 4	
							Small Fab - 5	
							Small Fab - 6	
							Small Fab - 7	
110	QC 5	6 pcs	8/8/19		0.00	0.00	QC 5 - 10	NOV 21 2019
							QC 5 - 12	
							QC 5 - 17	
							QC 5 - 18	
							QC 5 - 19	
							QC 5 - 22	
							QC 5 - 24	
							QC 5 - 3	
							QC 5 - 43	
							QC 5 - 49	
							QC 5 - 51	
							QC 5 - 58	
							QC 5 - 68	
							QC 5 - 9	
							QC 5 - 50	
							QC 5 - 30	
							QC 5 - 40	
							QC 5 - 61	
							QC 5 - 81	
120	Powdercoat - 4 Black Sand - B4B	6 pcs	8/8/19		0.00	0.60	Powdercoat - 1 - B4B	BR 19-11-21.
							Powdercoat - 2 - B4B	
							Powdercoat - 3 - B4B	
							Powdercoat - 4 - B4B	

Plex 7/16/19 9:58 AM Dart.dart.int4

130 QC 3	6 pcs	8/8/19	0.00 0.00	QC 3 - 10	
				QC 3 - 13	
				QC 3 - 15	
				QC 3 - 17	
				QC 3 - 18	
				QC 3 - 2	
				QC 3 - 28	
				QC 3 - 3	
				QC 3 - 30	
				QC 3 - 34	
				QC 3 - 36	
				QC 3 - 41	
				QC 3 - 51	
				QC 3 - 58	
				QC 3 - 59	
				QC 3 - 68	
				QC 3 - 9	
				QC 3 - 40	
				QC 3 - 19	
				QC 3 - 43	
				QC 3 - 24	
				QC 3 - 61	
				QC 3 - 81	
140 Packaging 3-1 - Stock - B4B	6 pcs	8/8/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	

Nov 21 2019
DAS
40
9-89

DAS
28
9-89

150 QC 21 - SA	6 pcs	8/8/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	DAS
				QC 21 - SA - 53	21 NOV 21 2019

Part Op 100 - (Small Fab)1-Punch 1/2" OD x .049" Wall 304/316 SS as per Dwg D2065 (per D2727) using DT8012. Note: 1 end
 Descriptions: only 2-Cut to length as per Dwg D2065 3-Form as per Dwg D2065 and template DT8251 4-Drill 0.188" Dia holes as per
 Dwg D2065 using drill jig DT8779 and template
 110 - (QC5- Inspect part completeness to step on W/O)
 120 - (Black Sandtex(Ref:4.3.5.7) per START TIME: 11:35 *****MASK OPEN END OF TUBING*****
 130 - (Black Sandtex(Ref:4.3.5.7) per
 140 - (Identify as per dwg & Stock Location: _____)
 150 - (QC21- Final Inspection - Work Order Release)

M156440
OV: 1:30
FINISH: 12:05

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M304TR0.500W.049	304 Round Tube .500 X .049W	10.2000 ft (1.7 ea)	100-Small Fab - 1	8166227

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	M304TR0.500W.049	10	102	0

Part Specifications
Specifications could not be found.

Plex 7/16/19 9:58 AM Dart.dart.int4